



## WORX RACING Sea-Doo 4-tec Exhaust Bypass

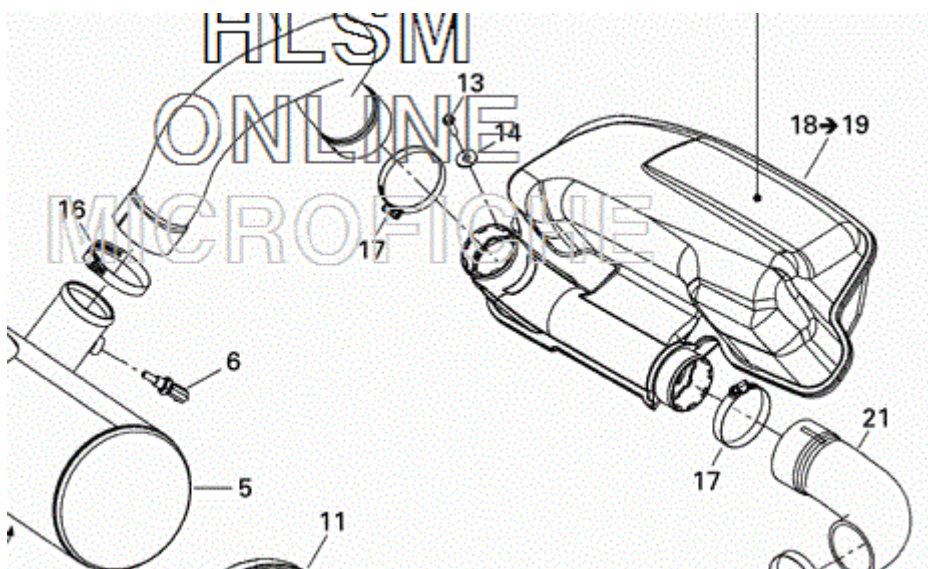
**PART # - WR04027**

**MODELS: All Sea-Doo 4-tec Models 2005+**

### **INSTALLATION INSTRUCTIONS**

**IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION**

- 1- Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
- 2- Remove seat and depending on model Engine cover or Seat Bridge to access rear exhaust baffle.
- 3- Remove front screw or rivet that secures baffle (#13). Remove Hose clamps (#17) and remove baffle.
- 4- Reinstall bypass in place of baffle and use OEM clamps to secure.
- 5- Start and run ski on trailer in water before riding and check for leaks.



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